

MOBS RISER SYSTEM

USER GUIDE

Kit Components

Precoat Kit

- 1 x Foam Strip
- 1 x Abrasive strip
- 1 x Precoat Bottle
- Safety Gloves



MOB's Anti-Corrosion Sleeve Kit

- Munsen Sleeve (2 Halves)
- End Caps (Front - With Injection Hole) (x2)
- End Caps (Back - No Injection Hole) (x2)
- L-Shaped Wall Brackets (x4)
- Wall Bracket Pipe Clamp Halves (x4) (x1 With Galvanic Strip)
- Cowl Covers Marked 'GAS' (x2)
- Wall Clamp Nuts & M5 Bolt (x4)
- End Cap Socket Head Screws & Bolts (x4)
- End Cap Plugs (x2)
- Resin Level Indicator Tube (x1)
- Mastic Roll (x1)
- Allen Key (x1)



Step 1a : Fit the Clamps

Safety Tip – Use Safety gloves provided) Attach the square clamp to the bottom section of the pipe. Tip: It is important to attach the top & bottom clamps. Prior to beginning work on the corroded Munsen Ring to secure the pipe (set the distance approximately 300mm from the Munsen ring as a guide).



Step 1b : Fit the Clamps

Using the L-Shaped Wall Brackets & Wall Clamp Nuts & Bolts, push the bolt through the brackets and clamp (at the front & back) so they come out the other side and attach the nut.



Step 1c : Fit the Clamps

Secure bolts with nuts provided and tighten using a spanner. Drill through the bracket holes on both sides.





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Step 1d : Fit the Clamps

Push the raw plugs into the drilled holes. Fasten in the retaining screws on both sides.



Step 1e : Fit the Clamps

Slide the Cowl Marked 'GAS' over the wall bracket. A secure with retaining screw.



Step 2a : Cleaning The Pipes

Now the pipe is secured, use the abrasive strip to clean the pipe ready to prime with pre-coat

Do Not Clean The Munsen Clamp



Step 2b : Cleaning The Pipes

Shake the Precoat Bottle and apply to the foam sponge. Apply a thin layer of Pre-Coat to the prepared/primed pipe.





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Step 3a: Fitting The Sleeves

Now the pipe is ready to fit the middle sleeve (with the Munsen clip moulded section) around the Munsen clamp and click together. Place the Mastic Strip around the hole at the back of the Munsen Sleeve to make a seal.



Step 3b: Fitting The Sleeves

When attaching the end caps, preposition the sleeve so you can determine where the Mastic needs to wrap around the pipe. Repeat for top and bottom. Alternatively, you may prefer to mould the Mastic into the end cap prior to fitting.



Step 3c: Fitting The Sleeves

Starting at the bottom attach the end cap half with the retaining nut inserts to the rear of the Munsen sleeve. Now click the front end cap halves together with the injection hole facing forward. Insert the bolts and tighten.

Repeat the steps for the top end cap. also with the injection hole facing forward.



Step 4a: Injecting The Sleeve

Using a cartridge applicator insert the Anti-Corrosion sleeve injectable Polyform cartridge into the applicator.

Attach the Injection Line to the cartridge in preparation to inject into the Pre-drilled hole. .





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Step 4b: Injecting The Sleeve

Using a cartridge applicator insert the Anti-Corrosion sleeve injectable Polyform cartridge into the applicator.

Attach the Injection Line to the cartridge in preparation to inject into the Pre-drilled hole. .



Step 4c: Injecting The Sleeve

Withdraw the Injection Line from the injection hole and plug with the 1/8th plug. Remove the Resin Level Indicator and replace with 1/8th plug.

If you require a extension to the sleeve simply add the extension piece before adding the end caps. Complete application by adding the end caps



TIP - When injecting Polyform you will need roughly between 1 & 3 cartridges depending on the size of the sleeve you are fitting.

APPLICATION COMPLETE